



WEDAK PUMPS

Shine your Flow

Shine your Borewell...



**Wedak
Submersible Plastic
Pumps**

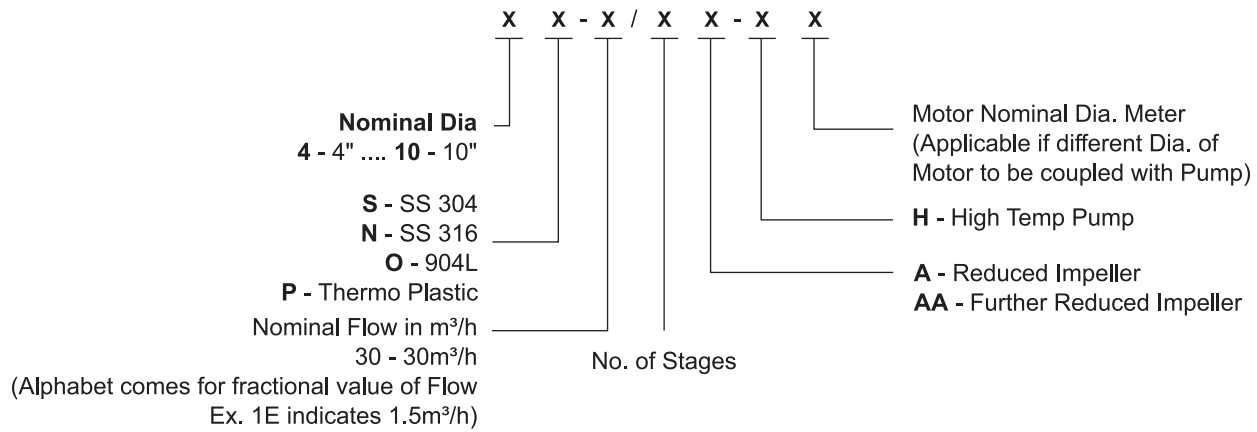
-50Hz

www.wedakpumps.com



MODEL IDENTIFICATION CODE

BOREHOLE SUBMERSIBLE PUMPS



Example : 6S-30/07 denotes 6" SS 304 submersible pump of 30m³/h & 7 stages.

Curve Conditions :

- ▶ The curve tolerance according to ISO 9906, Grade-3B.
- ▶ The given performances are for the clear water of specific gravity 1.
- ▶ The efficiency & Power given in the curves are per stage.
- ▶ The given the performances are for the ideal conditions the actual performance may vary according the field parameters.
- ▶ The performances are applicable for the nominal speed of 2900rpm.
- ▶ In-built non-return valve losses included in the performance.
- ▶ Actual friction & fitting losses to be considered while calculating the system head.
- ▶ Minimum Submergence of pump required is 3 meters.
- ▶ The Pumps shall be selected only for the flows, for which efficiency curve has been plotted (operating range).
- ▶ Hydraulic Performances of the pumps are same for all types Materials of constructions of stainless steel pump series .

COMPANY PROFILE

We, **Wedak Pumps** is an outcome of 15 years of expertise in providing water pumping solutions. We are committed in providing pumping solutions to major sectors like Agriculture, Residential, Buildings, commercial, Industries and waste water by our world-class Submersible, Surface and Solar pumps, motors and accessories. We supply pumps suitable for the applications like pressure boosters and waste water transfers as well.

Wedak Pumps is always keen that our products are more efficient, effective and user friendly. Technology & Innovation are our key considerations and this keeps us in providing advanced pumping solutions to end users and keeps our products one step ahead in the industry.

With the noble vision of establishing its name, known for Trust & Quality across the globe, the company's Principles & Policies are carefully framed & implemented.

We regularly find the room for improvisations in products & process and this makes our product more reliable & flawless. We believe in continual improvement and update ourselves instantly to be the best in industry. We share the credit of our success with our entire supply chain & channel partners. Today we have good network of channel partners, who promotes our brand.

Customers are soul of our business, the whole Wedak Team runs round the clock for the only cause called "customer satisfaction" and see them smiled through our products & services



MISSION

To offer our customers world-class pumping solutions, satisfy them in all the aspects and see them smiled

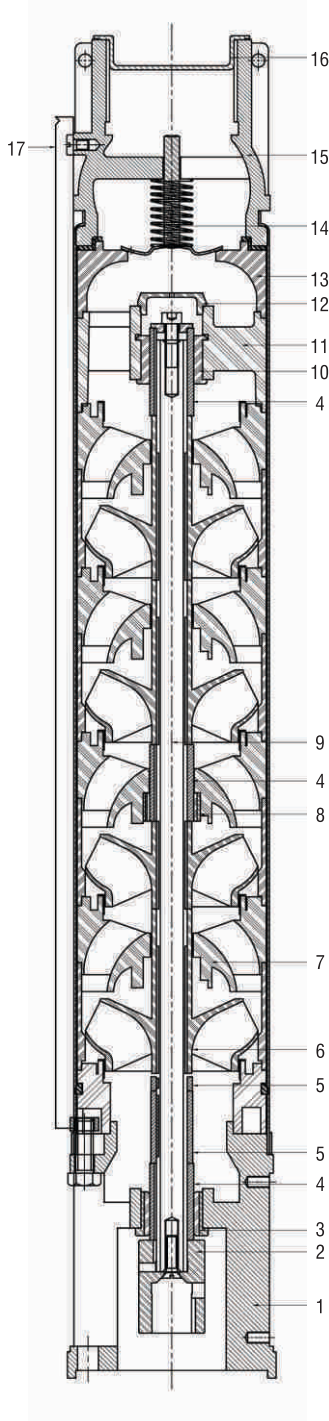


VISION

To be a Global symbol of Trust & Quality in providing Advanced Pumping solutions.

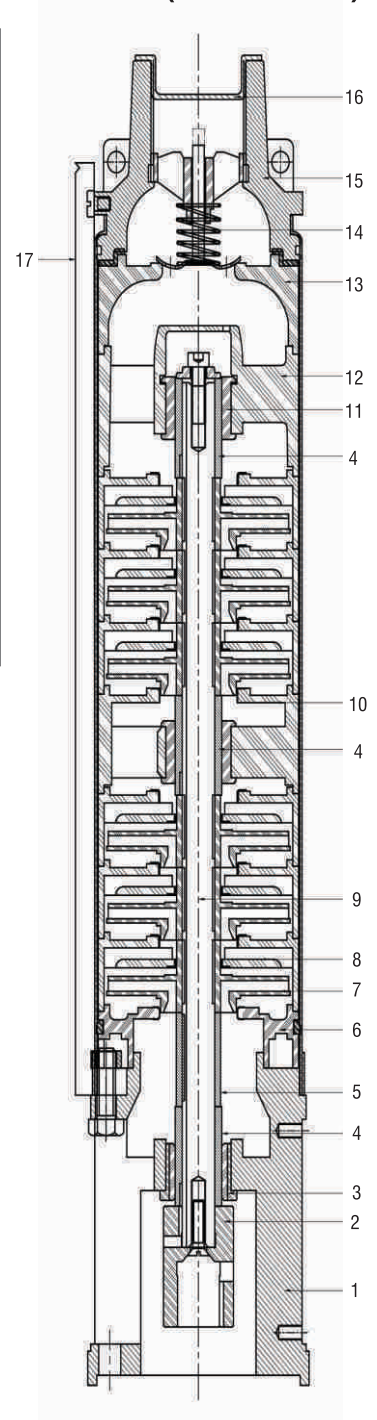
CROSS-SECTIONAL DRAWINGS & MATERIALS OF CONSTRUCTION

4"
(1 - 7 m³/h)



NO.	PART NAME	MATERIAL
1	Suction Inter-Connector	CI, FG-200/ SS
2	NEMA Coupling	SS 410
3	Bush	NBR
4	Shaft Sleeve	SS 410
5	SIC Sleeve	Noryl GF2
6	SIC Plate	Noryl GF3
7	Impeller	Noryl GF3
8	Diffuser Chamber	Noryl GF3
9	Shaft	SS 420/431
10	Middle Bracket	Noryl GF3
11	Bush	NBR
12	Top Bracket	Noryl GF3
13	NRV Bracket	Noryl GF3
14	NRV Valve & Spring Assembly	SS 202
15	NRV	CI, FG-200/ SS
16	NRV Cap	HDPE
17	Cable Guard	SS 410

4"
(10 - 24 m³/h)



THERMO-PLASTIC SUBMERSIBLE PUMPS

Wedak's Thermo-Plastic Pumps are Borewell / Borehole / Deep Well pumps, suitable for clear water, high head applications with Impellers & Diffusers are made up of Theroplastics. These Pumps are of Multistage Centrifugal types, accommodating Radial or Mixed flow impellers according to the required Head & Flow. The mounting dimensions are according to NEMA Standard, which enables the pumps to be coupled with any NEMA standard submersible motors. Other international standards / key way types can also be supplied against requirements. The precise design, materials combination, manufacturing process and stringent quality assurance procedures ensure high quality performance and durability of the pumps. These pumps are available in 4" nominal diameter as standard sizes . The pump's sleeves are made up of Stainless Steel.

APPLICATIONS



RESIDENTIAL



IRRIGATION



**GENERAL
WATER SUPPLY**



**DOMESTIC
WATER SUPPLY**



SOLAR



FOUNTAIN



GARDENING



**SMALL
INDUSTRIES**



HOTEL

WEDAK STAINLESS STEEL SUBMERSIBLE PUMPS

LIQUID CHARACTERISTICS

General Characteristics	Clean, Clear, Cold, Non-Aggressive, Non-explosive water, free from Dirts, mud, solids, fibres, foreign particles
Max. Liquid Temperature	40°C
Max. Water Hardness	300 ppm
Max. Permissible amount of sand	50 g/m ³
Max. Allowable Solids	3000 ppm
Viscosity	8.9 x 10 ⁻⁴ kg/(ms)
pH Range	5 - 8.5
Max. Chlorine Ion Density	500 ppm
Max. CO ₂ content	100 g/l
Max. Specific Gravity	1.004
Max. Turbidity	50 ppm (Silica scale)
Max. Altitude	3000 masl

TECHNICAL SPECIFICATION :

Nominal Diameter	4" (100 mm)
Power Range	0.37 - 7.5 kW 0.5 - 10 HP
Nominal Speed	2900 rpm
Flow Range	0.4 - 33.0 m ³ /h
Shut-off Head	16 - 410 m
Outlet sizes	1¼", 1½", 2", 2½"
Shaft Coupling	Splines
Mounting Standard	NEMA
Max. Operating Pressure	50 bar
Outlet Thread Standard	BSP



FEATURES

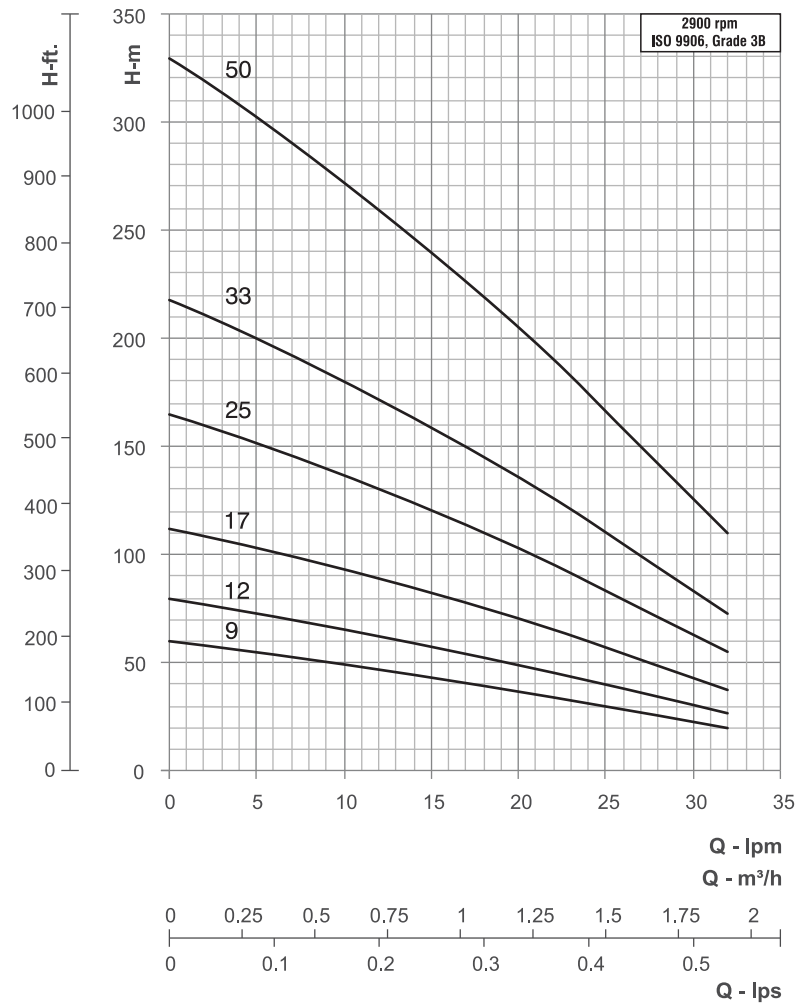
- ▶ Optimal Design
- ▶ Precisely made parts
- ▶ Lighter weight
- ▶ High Operating efficiency
- ▶ Easy to handle
- ▶ NEMA mounting standard
- ▶ Good resistance to salt
- ▶ Free from Corrosion
- ▶ Hygiene
- ▶ Installation : Vertical / Horizontal

Nominal Diameter : 4"

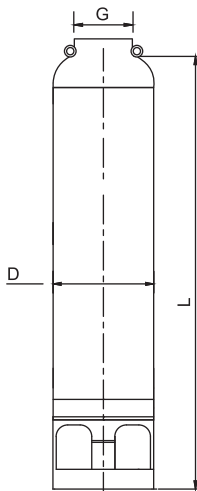
Nominal Flow : 1m³/h

4P-01

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-01/9	0.37	0.5	95	370	4.5
4P-01/12	0.55	0.75	95	493	6
4P-01/17	0.75	1.0	95	699	8.5
4P-01/25	1.1	1.5	95	1028	12.5
4P-01/33	1.5	2.0	95	1356	16.5
4P-01/50	2.2	3.0	95	2055	25

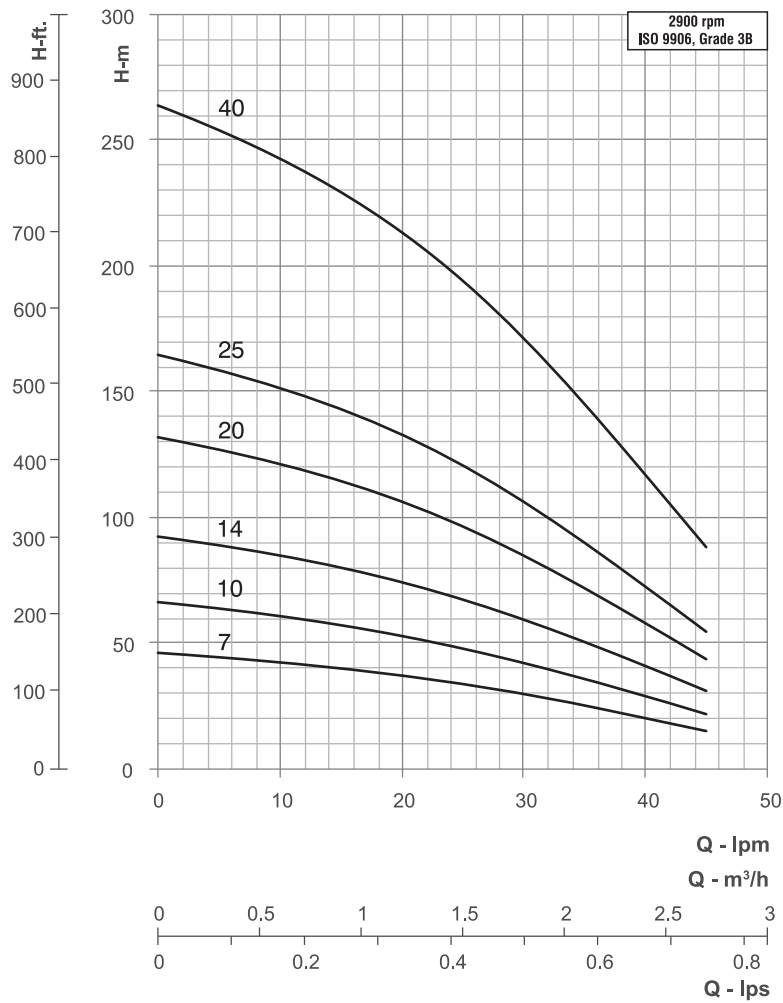
G - Outlet Size : 1½" BSP (1¼" Optional)

Nominal Diameter : 4"

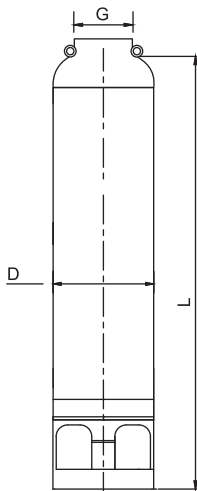
Nominal Flow : 1.5m³/h

4P-1E

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-1E/7	0.37	0.5	95	288	3.5
4P-1E/10	0.55	0.75	95	411	5
4P-1E/14	0.75	1.0	95	575	7
4P-1E/20	1.1	1.5	95	822	10
4P-1E/25	1.5	2.0	95	1028	12.5
4P-1E/40	2.2	3.0	95	1644	20

G - Outlet Size : 1½" BSP (1¼" Optional)

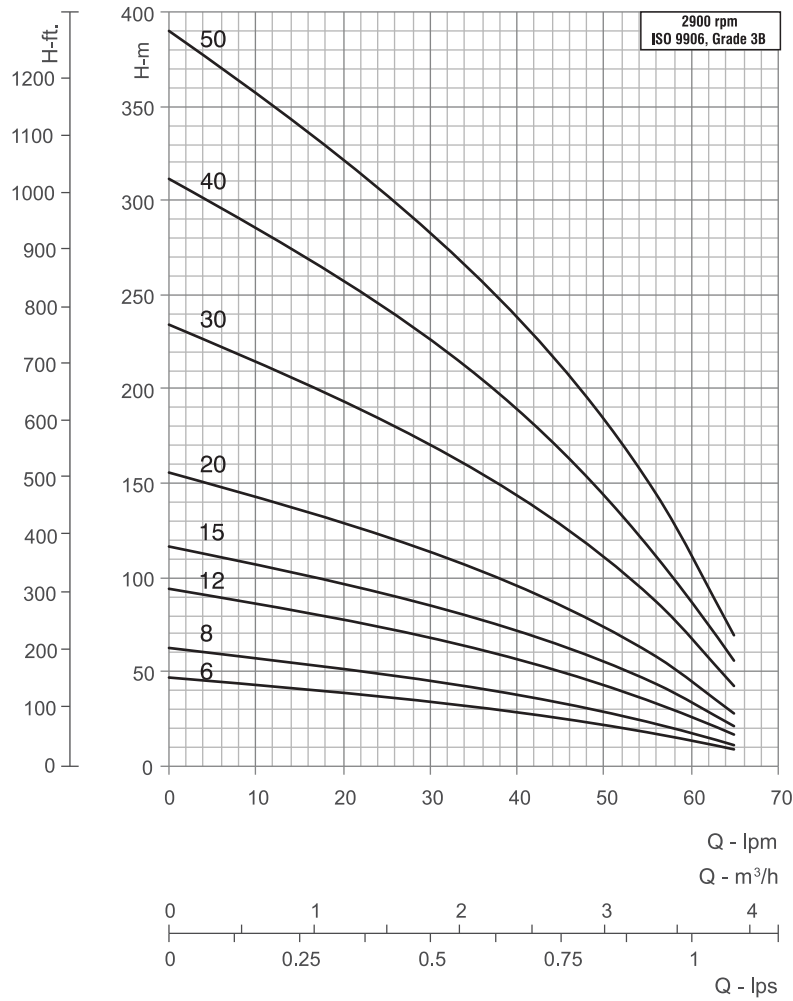
In view of continuous developments, the informations / descriptions / specifications / illustrations are subject to change without notice.

Nominal Diameter : 4"

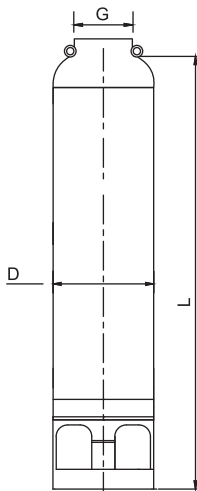
Nominal Flow : 2m³/h

4P-02

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-02/6	0.37	0.5	95	247	3
4P-02/8	0.55	0.75	95	329	4
4P-02/12	0.75	1.0	95	493	6
4P-02/15	1.1	1.5	95	617	7.5
4P-02/20	1.5	2.0	95	822	10
4P-02/30	2.2	3.0	95	1233	15
4P-02/40	3	4.0	95	1644	20
4P-02/50	3.7	5.0	95	2055	25

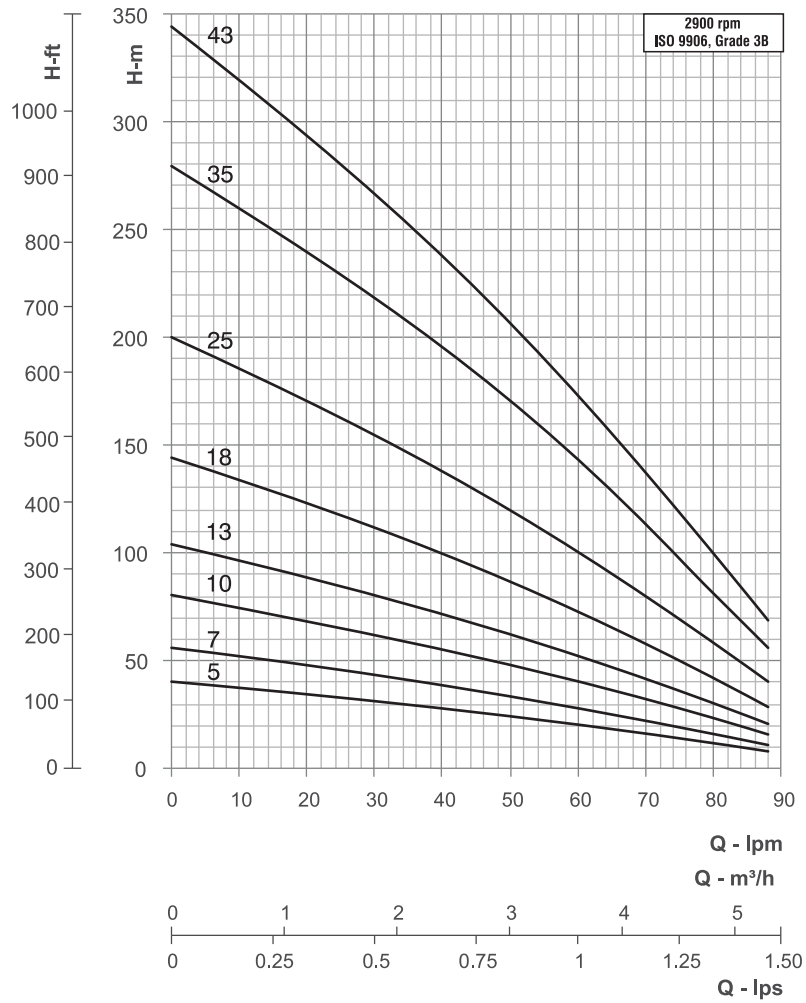
G - Outlet Size : 1½" BSP (1¼" Optional)

Nominal Diameter : 4"

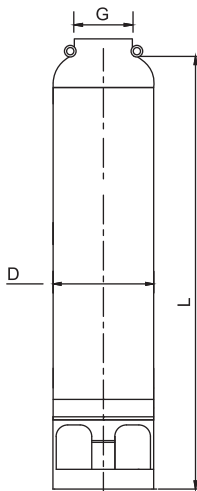
Nominal Flow : 2.5m³/h

4P-2E

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-2E/5	0.37	0.5	95	226	2.6
4P-2E/7	0.55	0.75	95	316	3.7
4P-2E/10	0.75	1.0	95	451	5.3
4P-2E/13	1.1	1.5	95	586	6.8
4P-2E/18	1.5	2.0	95	812	9.5
4P-2E/25	2.2	3.0	95	1128	13.1
4P-2E/35	3	4.0	95	1579	18.4
4P-2E/43	3.7	5.0	95	1939	22.6

G - Outlet Size : 1½" BSP (1¼" Optional)

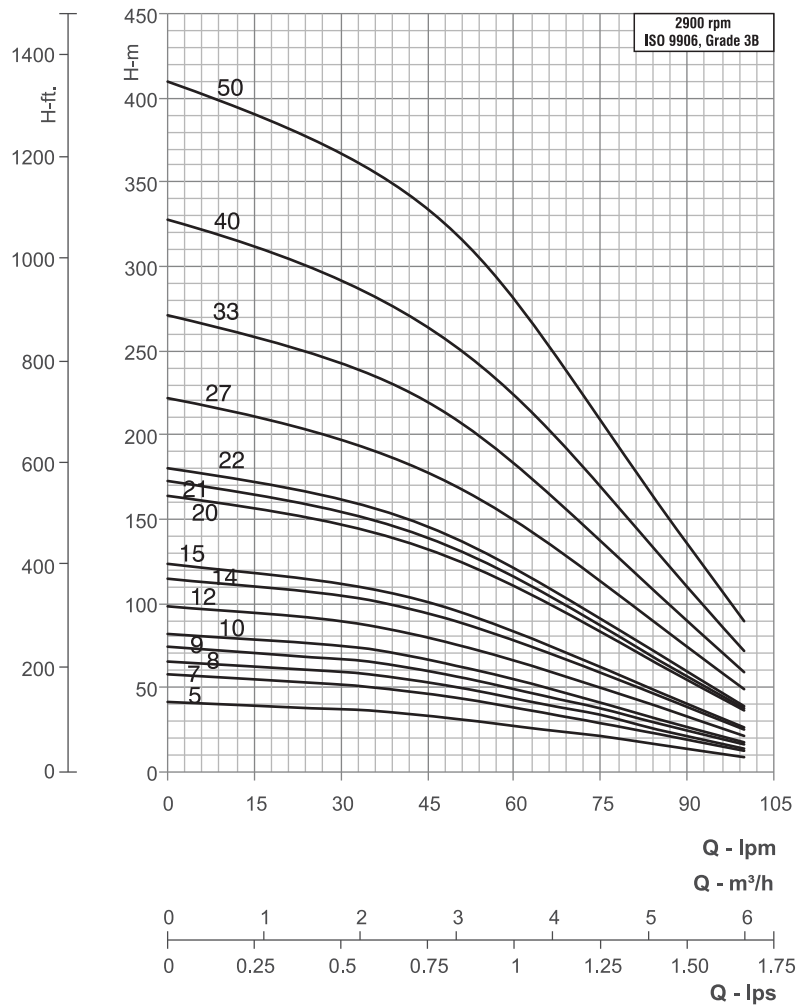
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Nominal Diameter : 4"

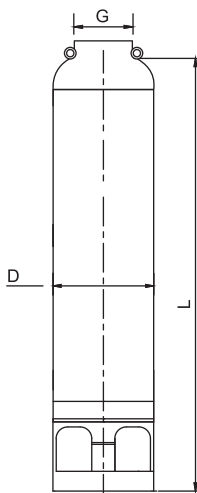
Nominal Flow : 3m³/h

4P-03

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-03/5	0.55	0.75	95	226	2.6
4P-03/7	0.75	1.0	95	316	3.7
4P-03/8	0.75	1.0	95	361	4.2
4P-03/9	1.1	1.5	95	406	4.7
4P-03/10	1.1	1.5	95	451	5.3
4P-03/12	1.1	1.5	95	541	6.3
4P-03/14	1.5	2.0	95	631	7.4
4P-03/15	1.5	2.0	95	677	7.9
4P-03/20	2.2	3.0	95	902	10.5
4P-03/21	2.2	3.0	95	947	11
4P-03/22	2.2	3.0	95	992	11.6
4P-03/27	3	4.0	95	1218	14.2
4P-03/33	3.7	5.0	95	1488	17.3
4P-03/40	4.5	6.0	95	1804	21
4P-03/50	5.5	7.5	95	2255	26.3

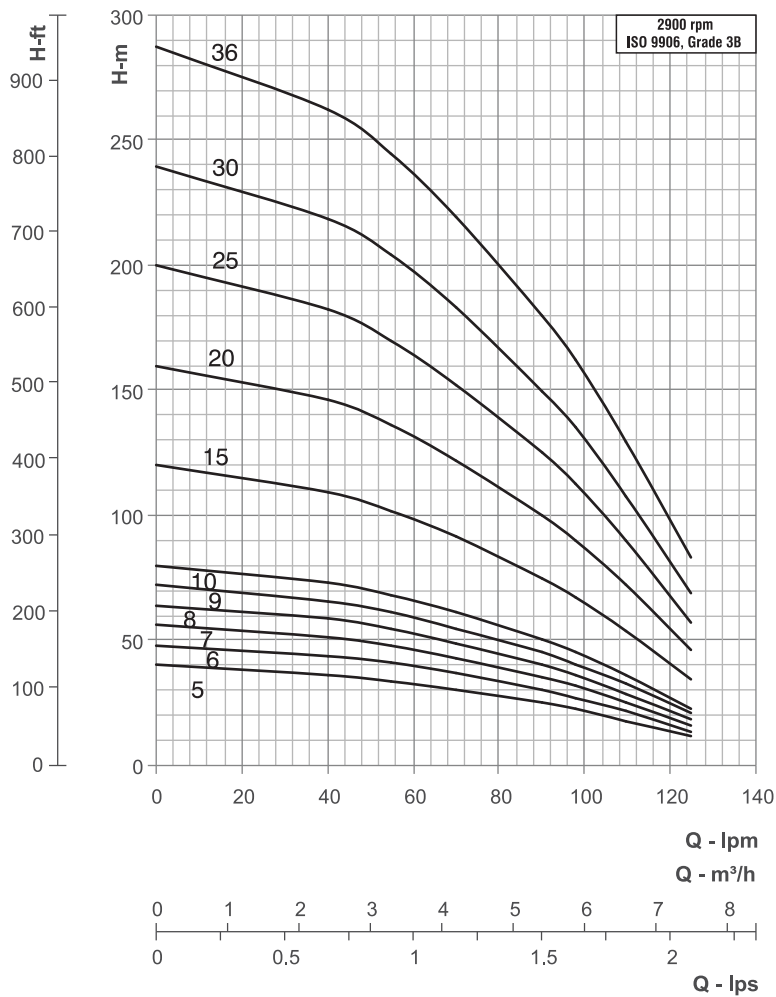
G - Outlet Size : 1½" BSP (1¼" Optional)

Nominal Diameter : 4"

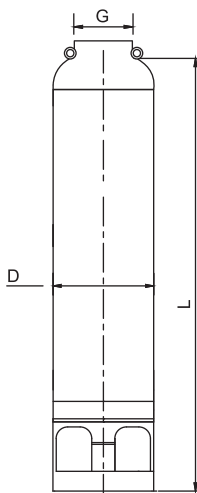
Nominal Flow : 5m³/h

4P-05

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-05/5	0.75	1.0	95	248	2.8
4P-05/6	0.75	1.0	95	298	3.3
4P-05/7	1.1	1.5	95	347	3.9
4P-05/8	1.1	1.5	95	397	4.4
4P-05/9	1.1	1.5	95	446	5
4P-05/10	1.5	2.0	95	496	5.5
4P-05/15	2.2	3.0	95	744	8.3
4P-05/20	3	4.0	95	992	11
4P-05/25	3.7	5.0	95	1240	13.8
4P-05/30	4.5	6.0	95	1488	16.5
4P-05/36	5.5	7.5	95	1786	19.8

G - Outlet Size : 1½" BSP (1¼" Optional)

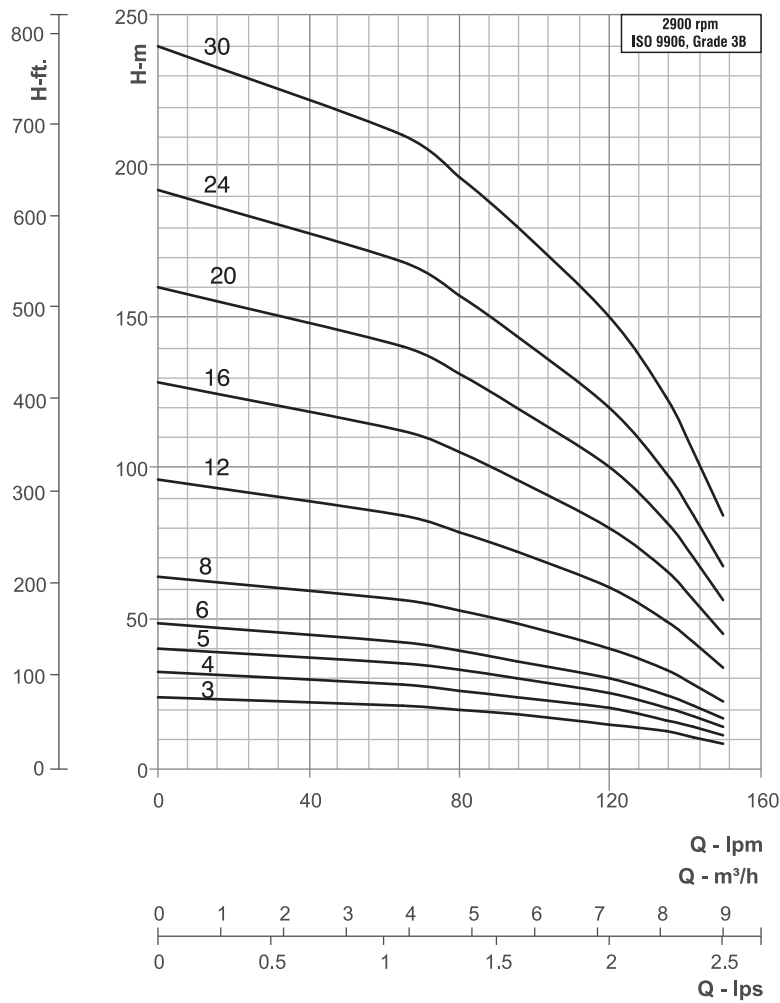
In view of continuous developments, the informations / descriptions / specifications / illustrations are subject to change without notice.

Nominal Diameter : 4"

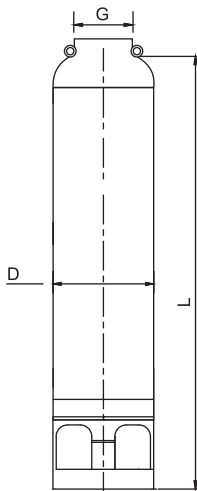
Nominal Flow : 7m³/h

4P-07

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-07/3	0.55	0.75	95	149	1.7
4P-07/4	0.75	1.0	95	198	2.2
4P-07/5	0.75	1.0	95	248	2.8
4P-07/6	1.1	1.5	95	298	3.3
4P-07/8	1.5	2.0	95	397	4.4
4P-07/12	2.2	3.0	95	595	6.6
4P-07/16	3	4.0	95	794	8.8
4P-07/20	3.7	5.0	95	992	11
4P-07/24	4.5	6.0	95	1190	13.2
4P-07/30	5.5	7.5	95	1488	16.5

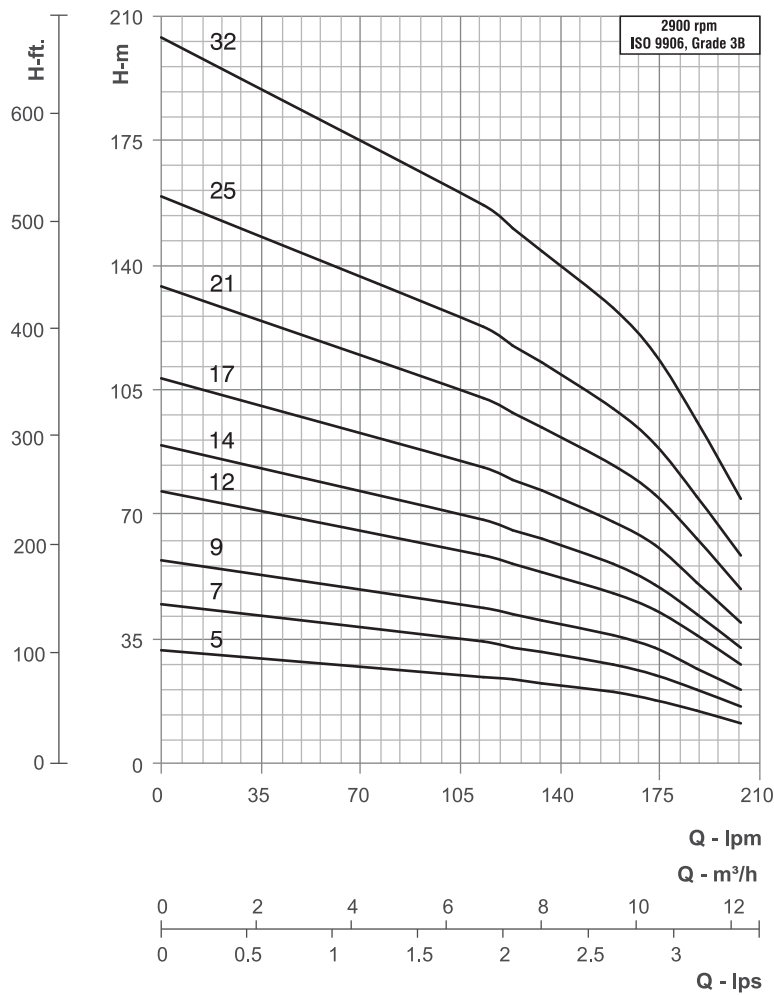
G - Outlet Size : 1½" BSP (1¼" Optional)

Nominal Diameter : 4"

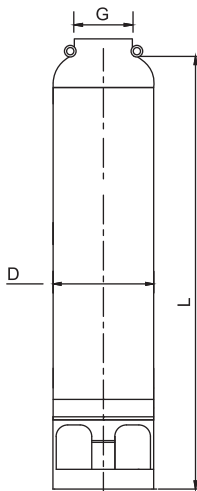
Nominal Flow : 10m³/h

4P-10

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-10/5	0.75	1.0	95	394	3
4P-10/7	1.1	1.5	95	551	4.2
4P-10/9	1.5	2.0	95	709	5.4
4P-10/12	2.2	3.0	95	945	7.2
4P-10/14	2.2	3.0	95	1103	8.4
4P-10/17	3	4.0	95	1339	10.2
4P-10/21	3.7	5.0	95	1654	12.6
4P-10/25	4.5	6.0	95	1969	15
4P-10/32	5.5	7.5	95	2520	19.2

G - Outlet Size : 1½" BSP (1¼" Optional)

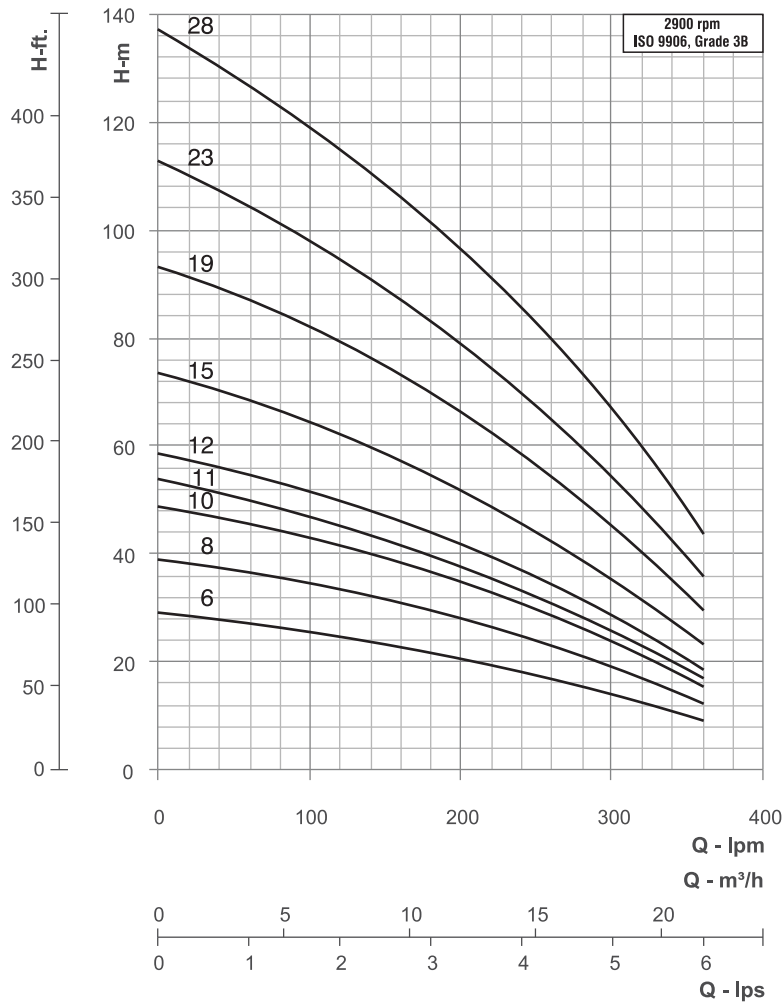
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Nominal Diameter : 4"

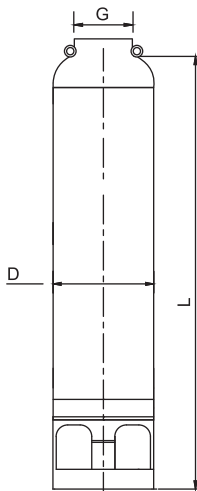
Nominal Flow : 14m³/h

4P-14

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-14/6	1.1	1.5	95	570	6.1
4P-14/8	1.5	2.0	95	760	8.1
4P-14/10	2.2	3.0	95	950	10.1
4P-14/11	2.2	3.0	95	1045	11.1
4P-14/12	2.2	3.0	95	1140	12.1
4P-14/15	3	4.0	95	1425	15.2
4P-14/19	3.7	5.0	95	1805	19.2
4P-14/23	4.5	6.0	95	2185	23.3
4P-14/28	5.5	7.5	95	2660	28.3

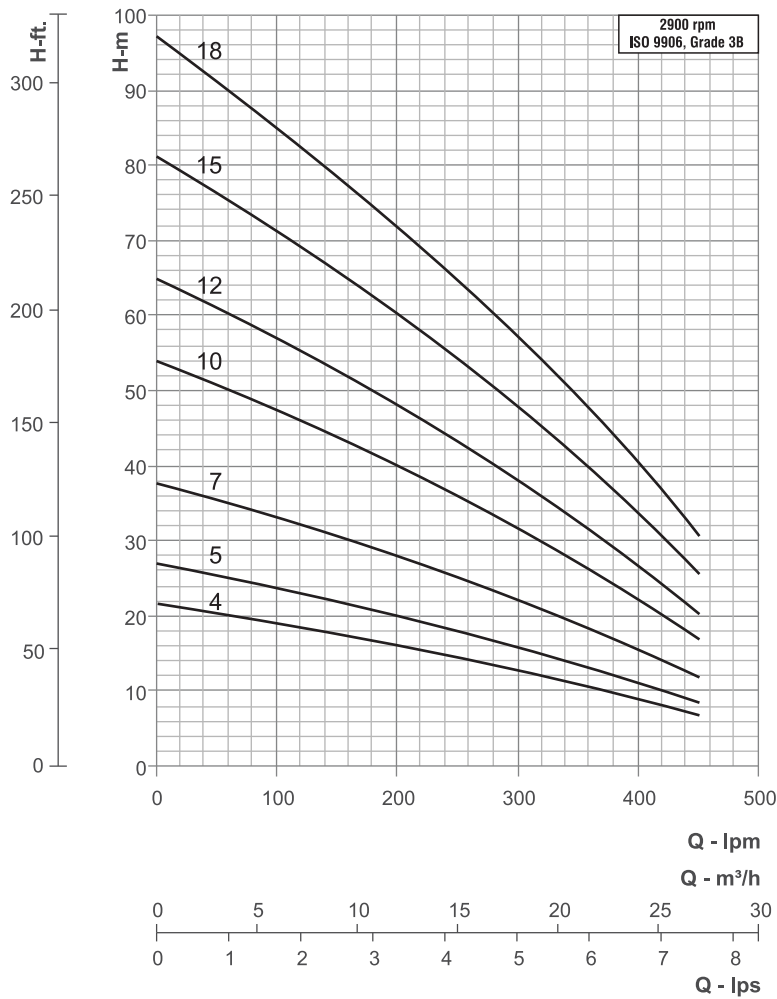
G - Outlet Size : 1½" BSP (1¼" Optional)

Nominal Diameter : 4"

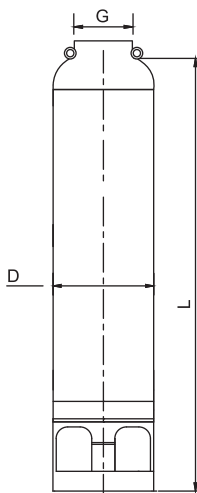
Nominal Flow : 20m³/h

4P-20

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-20/4	1.1	1.5	95	380	4
4P-20/5	1.5	2.0	95	475	5.1
4P-20/7	2.2	3.0	95	665	7.1
4P-20/10	3	4.0	95	950	10.1
4P-20/12	3.7	5.0	95	1140	12.1
4P-20/15	4.5	6.0	95	1425	15.2
4P-20/18	5.5	7.5	95	1710	18.2

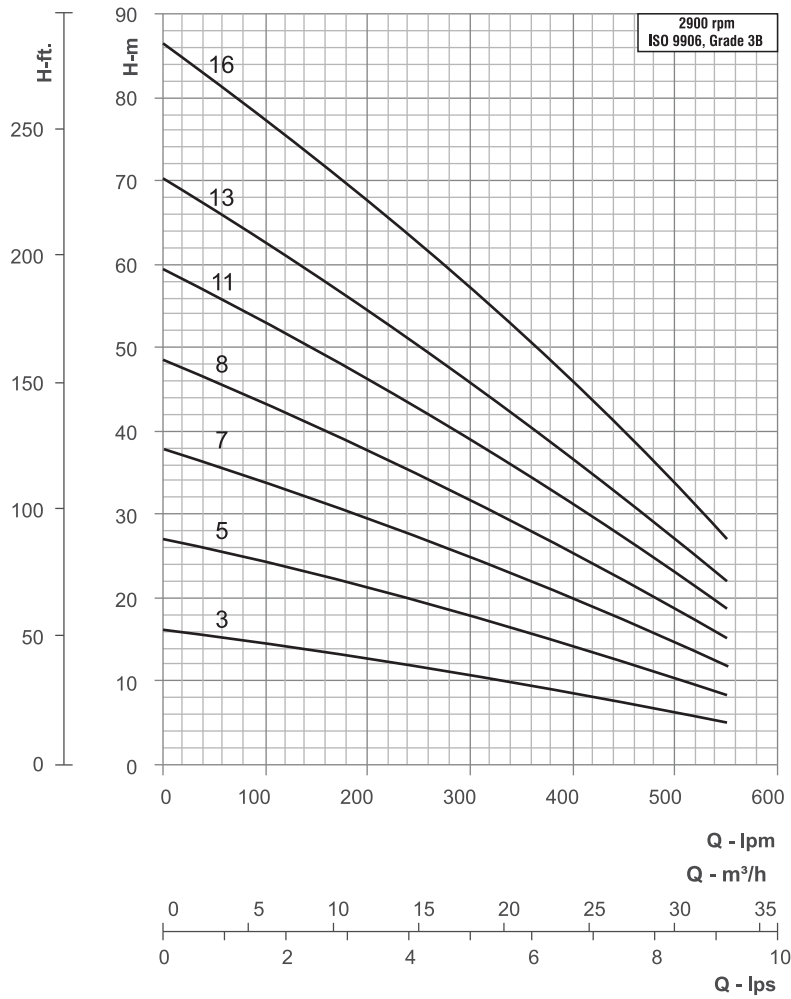
G - Outlet Size : 1½" BSP (1¼" Optional)

Nominal Diameter : 4"

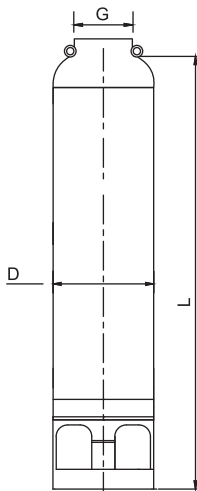
Nominal Flow : 24m³/h

4P-24

Performance Curves



Dimensions & Weights



Model Name	kW	HP	Specification		
			D (mm)	L (mm)	Gross Weight kg
4P-24/3	1.1	1.5	96	360	4.2
4P-24/5	1.5	2.0	96	600	7
4P-24/7	2.2	3.0	96	840	9.8
4P-24/9	3	4.0	96	1080	12.6
4P-24/11	3.7	5.0	96	1320	15.4
4P-24/13	4.5	6.0	96	1560	18.2
4P-24/16	5.5	7.5	96	1920	22.4

G - Outlet Size : 1½" BSP (1¼" Optional)

CABLE SELECTION CHART

Submersible Pumpset Cable Selection Chart for 220 Voltage - Single Phase - 50 Hz

HP	INSTALLATION DEPTH IN MTR																					
	10	20	30	40	50	60	70	80	90	100	110	128	140	180	200	220	270	320	370	420	470	500
0.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	2.5	2.5	2.5	2.5	4	4	4	6	6	6	6
0.75	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	2.5	2.5	2.5	2.5	2.5	4	4	4	6	6	10	10	10	10
1	1.5	1.5	1.5	1.5	1.5	1.5	2.5	2.5	2.5	2.5	2.5	4	4	4	4	6	6	6	10	10	10	16
1.5	1.5	1.5	1.5	1.5	2.5	2.5	2.5	4	4	4	4	6	6	6	10	10	10	16	16	16	16	25
2	2.5	2.5	2.5	2.5	2.5	2.5	4	4	4	4	6	6	6	10	10	10	16	16	16	25	25	25
3	2.5	2.5	2.5	2.5	4	4	6	6	6	6	10	10	10	16	16	16	25	25	25	35	35	35
4	4	4	4	4	4	6	6	6	6	10	10	10	16	16	16	25	25	25	35	35	35	35
5	4	4	4	4	6	6	10	10	10	10	10	16	16	25	25	25	35	35	35	50	50	50
6	6	6	6	6	10	10	10	10	10	16	16	16	25	25	25	35	35	35	50	50	50	50
7.5	6	6	6	6	10	10	10	10	10	16	16	25	25	25	35	35	35	50	50	50	50	50
10	10	10	10	10	10	10	10	10	16	25	25	25	25	35	35	35	50	50	50	50	50	50

Submersible Motor Three Phase, 380 - 415V, 50Hz, Direct on Line (D.O.L) / Impedance (Single Cable)

kW	HP	Cable Size sq.mm, copper wire - 70°C rated insulation															
		2.5	4	6	10	16	25	35	50	70	95	120	150	185	240	300	400
4	5.5	180	290	430	710												
5.5	7.5	130	210	320	530	830											
7.5	10	80	150	230	390	610	940										
9.3	12.5	80	130	190	320	510	770										
11	15	60	100	160	270	430	650	890									
13	17.5	90	140	230	370	560	770										
15	20	80	120	200	320	490	880	920									
18.5	25	100	160	260	400	540	740	980									
22	30	140	220	340	470	630	840										
26	35	120	190	290	380	540	720	920									
30	40	150	250	340	470	520	790	940									
37	50	130	200	280	380	600	640	760	890	1020							
45	60			170	240	330	440	570	890	810	940						
52	70			150*	210	290	390	500	800	710	820	980					
55	75	140*	190	270	360	470	5600	660	770	910							
60	80			180	250	340	440	530	630	730	870	1010					
67	90	160*	220	300	390	460	550	630	750	860	1000						
75	100	200*	270	350	420	490	570	680	780	910							
83	111	180*	250	320	390	450	530	630	730	850							
85	114	230	290	350	410	480	570	650	750								
93	125	220*	280	340	390	460	550	620	720								
110	150	220	270	310	360	420	480	550									
130	175	200*	240	280	330	390	440	520									
150	200	200*	240	280	330	380	440										
185	250	210*	250	280	330												

Submersible Motor Three Phase, 380 - 415V, 50Hz, Star Delta (S.D.) Double Cable

kW	HP	Cable Size sq.mm, copper wire - 70°C rated insulation															
		2.5	4	6	10	16	25	35	50	70	95	120	150	185	240	300	400
4	5.5	270	430	640													
5.5	7.5	190	310	480	790												
7.5	10	130	220	340	580	910											
9.3	12.5	120	180	280	480	760											
11	15	80	150	240	400	640	970										
13	17.5	70	130	210	340	550	840										
15	20	70	120	180	300	480	730	1020									
18.5	25	60	90	150	240	390	600	810									
22	30	70	120	210	330	510	700	940									
26	35	60*	100	180	280	430	580	810									
30	40	90	150	240	370	610	700	930									
37	50	120	190	300	420	570	750	950									
45	60	100	160	250	360	490	550	850									
52	70	90*	150	220	310	430	580	750	800								
55	75	130	210	280	400	540	700	840	890								
60	80	120	190	270	370	510	660	790	940								
67	90		100	180	240	330	450	580	690	820	940						
75	100			90*	150	210	300	400	520	630	730	850	1020				
83	111			130	190	270	370	480	580	670	790	940					
85	114			180*	180	250	340	430	520	610	720	850	870				
93	125			120*	160	240	330	420	510	580	690	820	830				
110	150	130*	190	250	330	400	460	540	630	720	820						
130	175	160*	220	300	360	420	490	580	660	780							
150	200	150*	190	250	300	360	420	490	570	660							
185	250	180*	240	270	310	370	420	490									

In view of continuous developments, the informations / descriptions / specifications / illustrations are subject to change without notice.

CONVERSION TABLE

FLOW RATE

litre per second l/s	litre per minute l/min	cubic meter per hour m ³ /h	cubic meter per hour ft ³ /h	cubic foot per minute ft ³ /min	imp.gallon per minute imp.gal./min	US gallon per minute US gal./min	US barrel per day is barrel/d (petroleum)
1	60	3.6	127.133	2.1189	13.2	15.85	543.439
0.017	1	0.06	2.1189	0.0353	0.22	0.264	9.057
0.278	16.667	1	35.3147	0.5886	3.666	4.403	150.955
0.008	0.472	0.0283	1	0.0167	0.104	0.125	4.275
0.472	28.317	1.6990	60	1	6.229	7.480	256.475
0.076	4.546	0.2728	9.6326	0.1605	1	1.201	41.175
0.063	3.785	0.2271	8.0209	0.1337	0.833	1	34.286
0.002	0.110	0.0066	0.2339	0.0039	0.024	0.029	1

LIQUID

Cubic meter m ³	litre l	milli litre ml	imp. gallon imp. gal	US gallon US gal	cubic foot ft ³
1	1000	1 x 10 ⁶	220	264.2	35.3147
0.001	1	1000	0.22	0.2642	0.0353
1 x 10 ⁻⁶	0.001	1	22 x 10 ⁻⁴	2.642 x 10 ⁻⁴	3.53 x 10 ⁻⁵
0.00455	4.546	4546	1	1.201	0.1605
0.00378	3.785	3785	0.8327	1	0.1337
0.0283	28.317	28317	6.2288	7.4805	1

LIQUID HEAD AND PRESSURE

newton per square meter N/m ² (Pa)	kilo pascal kPa	bar	kilogram force per square centimeter Kgf/cm ²	pound force per square inch psi	foot for water ft H ₂ O	meter for water ft H ₂ O	millimeter of mercury mm Hg	inch of mercury in Hg
1	0.001	1 x 10 ⁻⁵	1.02 x 10 ⁻⁵	1.45 x 10 ⁻⁴	3.35 x 10 ⁻⁴	1.02 x 10 ⁻⁴	0.0075	2.95 x 10 ⁻⁴
1000	1	0.01	0.0102	0.145	0.335	0.102	7.5	0.295
1 x 10 ⁻⁵	100	1	1.02	14.5	33.52	10.2	750.1	29.53
98,067	98.07	0.981	1	14.22	32.81	10	735.6	28.96
6895	6.895	0.069	0.0703	1	2.31	0.703	51.72	2.036
2984	2.984	0.03	0.0305	0.433	1	0.305	22.42	0.882
9789	9.789	0.098	0.1	1.42	3.28	1	73.42	2.891
133.3	0.133	0.0013	0.0014	0.019	0.045	0.014	1	0.039
3386	3.386	0.0338	0.0345	0.491	1.133	0.0345	25.4	1

LENGTH

1609.37 metres = - 1.60934 kilometers

millimeter mm	centimeter cm	meter m	inch in	foot ft	yard yd
1	0.1	0.001	0.0394	0.0033	0.0011
10	1	0.01	0.3937	0.0328	0.0109
1000	100	1	39.3701	3.2808	1.0936
25.4	2.54	0.0254	1	0.0833	0.0278
304.8	30.48	0.3048	12	1	0.3333
914.4	91.44	0.9144	36	3	1

1 Kilometer = 1000 metres = 0.62137 miles 1 mile =

MASS

kilogram kg	pound lb	hundred weight (cwt)	tonne t	ton long tn	short ton sh tn
1	2.205	0.0197	0.001	9.84 x 10 ⁻⁴	0.0011
0.454	1	0.0089	4.54 x 10 ⁻⁴	4.46 x 10 ⁻⁴	5.0 x 10 ⁻⁴
50.802	112	1	0.0508	0.05	0.056
1000	2204.6	19.684	1	0.9842	1.1023
1016	2240	20	1.0161	1	1.102
907.2	2000	17.857	0.9072	0.8929	1

TEMPERATURE

To Convert From	To	Use Formula
Temperature Celsius, tc	Temperature Kelvin, tk	K = tc + 273.15
Temperature Fahrenheit, tf	Temperature Kelvin, tk	K = (tf + 459.67 / 1.8)
Temperature Celsius, tc	Temperature Fahrenheit, tf	F = 1.8 tc + 32
Temperature Fahrenheit, tf	Temperature Celsius, tc	C = (tf - 32) / 1.8
Temperature Kelvin, tk	Temperature Celsius, tc	C = tk - 273.15
Temperature Kelvin, tk	Temperature Fahrenheit, tf	F = 1.8tk - 459.67



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